



G90001 Top Housing Bush Kit Recommended Fitment Guide

Tools Required:

- Hammer
- 3.5mm Drill Bit
- Punch
- Large Vice or Press

STEP 1



STEP 1:

Remove Motor from Top Housing and remove Top Housing from Winch. At this point take note of the position of the gear in the top housing for re-fitting.

STEP 2:

Using a suitable drift, drift out the pin that holds the gear in place, and remove the gear from the top housing. NOTE the shaft can only be removed in one direction.

STEP 3



STEP 3:

Remove the circlip from the small end of the gear. This clip is not re-used, so cutting the clip with a hacksaw may aid in the removal.

STEP 4:

Using a drift, drift out the two bearing casings from the gear. These will not be re-used so it does not matter if they become damaged during removal.

STEP 5



STEP 5:

Using a vice or press, push the steel spacer into the smaller end of the gear. Then push in one of the two bronze bushes on top, pushing the spacer to the centre of the gear. Press in until flush.

STEP 7



STEP 6:

Press the second bronze bush into the other end of the gear until it meets the spacer in the centre.

STEP 7:

Re-fit the gear into the top housing using the new shaft, and placing the washer on the shaft at the small end of the gear to reduce gear movement

STEP 8



STEP 8:

Using the 3.5mm drill bit, drill a hole in the shoulder of the shaft housing on the freespool handle side, and screw in the self tapping screw so that the head of the screw partially covers the end of the shaft.

STEP 9:

Re-assemble the motor to the top housing and re-fit the top housing to the winch.

IF YOU HAVE ANY PROBLEMS AT ANY STAGE, PLEASE DO NOT HESITATE TO CONTACT US.